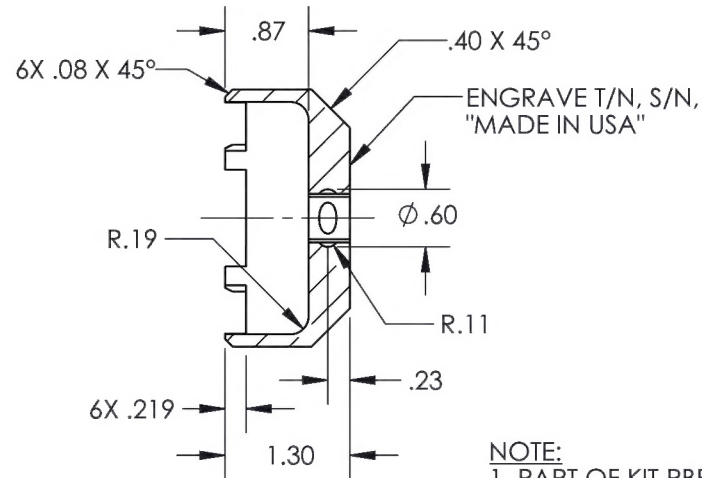
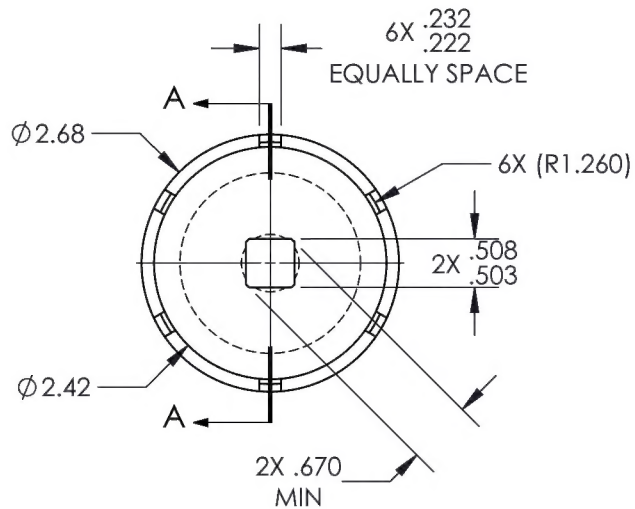
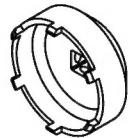


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		OPENED TOLERANCES ON I.D., O.D., LENGTH, AND TOOTH WIDTH, WAS .232 ±.005. ALSO ADDED BALL LOCK GROOVE TO 1/2 in. DRIVE.	9/28/2009	WP	DW
1A		ADDED MISSING Ø.600 DIMENSION.	9/15/2011	RJC	RW
2		CH'D RADIUS WAS .094 IS .109.	4/19/2013	CFS	GE
2A		CH'D T/N WAS RBEA93-3316-20 IS RBE350A93-3316-20. CH'D TOOL NAME WAS WRENCH, TAIL ROTOR SPIDER NUT IS ROTATING STAR REPLACEMENT WRENCH.	10/23/2013	CFS	
3	17-0130	UPDATED TO NEW DRAFTING STANDARD. CH'D DIM WAS .505 SQUARE IS 2X .508/.503. ADDED DIM 2X .670. CH'D MAT'L WAS 4140 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-32. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. ADDED NOTE 2 SHT 1.	6/1/2017	RJC	JAG



SECTION A-A

- NOTE:
 1. PART OF KIT RBEA62309.
 2. REFERENCE EUROCOPTER T/N 350A93-3316-20.

DART AEROSPACE	
TITLE ROTATING STAR REPLACEMENT WRENCH	
DWG NO. RBE350A93-3316-20	REV 3
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT RC 28-32	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125°
DRAWN BY: RJC 06/01/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/02/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/13/2017	USED ON MODEL
APPROVED: JAG 06/15/2017	AS350/355
SCALE 1:2	DATE 6/1/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WRENCH	4140/4142		